
CELLOBOND PHENCAT 382

Phencat 382 is a patented delayed action catalyst that is activated at low temperatures and used in conjunction with Cellobond Phenolic Resins to facilitate cure of Phenolic Composites. It offers up to a four-fold increase in pot-life and reduced exotherm risk in isothermal RTM, Vacuum infusion, Press & Hand-Lay processes.

CATALYST PROPERTIES

<u>Property</u>	<u>Value</u>
Water content	20 – 28%
Viscosity @ 25°C	150 – 350cP
Acid Value (mg KOH/g)	450 – 550
Storage life	12 months

Catalyst properties are determined using Hexion standard methods of test.

STORAGE

Phencat catalysts have a shelf life of at least 12 months if stored in a cool, dry place. They should not be allowed to freeze; otherwise the acid will crystallise out and may not re-dissolve into solution.

HEALTH AND SAFETY

Please read the relevant Material Safety Data Sheet CAREFULLY. This material should be stored and handled in accordance with good industrial hygiene and safety practices.

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Hexion UK Ltd. Sully, South Glamorgan, CF64 5YU, UK
Tel: +44 (0) 1446 725500 Fax: +44 (0) 1446 725508