

CELLOBOND J6020L

J6020L is an unmodified liquid phenolic resole resin.

RESIN PROPERTIES

Property	Units	Value
Viscosity at 25°C	(cPs)	1000 - 3000
Reactivity (pot life)	(mins : secs)	5'00" – 7'00"
pH		5.5 - 6.5
Water content	(%)	3.5 –5.0
Free Formaldehyde	(%)	1 max
Free Phenol	(%)	10 – 15

Resin properties are determined using Hexion standard methods of test. These properties are provided for information and do not represent a sales specification.

STORAGE

The viscosity of this resin will increase and the reactivity decrease (pot life will lengthen) over a period of time. This effect can be reduced by storage at lower temperatures (preferably <10°C). At 20°C the recommended shelf life is about 3 month. Storage at 10°C or less will more than double the shelf life.

HANDLING

Please refer to the relevant Hexion Safety Data Sheet for health, safety and handling information.

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