

TECHNICAL DATA SHEET

DYHARD[®] MI-C Accelerator for Epoxy Resins

Description: DYHARD[®] MI-C is an accelerator for elevated temperature curing of epoxy resin formulations.

Specification:	Specified	Typical Value
Appearance	white to off-white	
Active Content	min. 99.0%	
Content of water	max. 0.5%	
Melting point	min. 140 °C	
Data of 2-methyl-1H-imidazole:		
Molecular weight		82.11 g/mol
Melting point		145 °C
Boiling point		270 °C
Flash point		155 °C
LD ₅₀ oral, rat		1500 mg/kg
Hazard indication		Xn, C

Packaging: Cardboard box containing 20 kg net (800 kg per pallet).

Storage Conditions: Unlimited storability in a dry place at ambient temperature without chemical decomposition. Long storage and humidity may result in caking. Keep tightly closed. Storage time from date of delivery is recommended not to exceed 6 months. Please consult the Material Safety Data Sheet for additional information.

Handling: The usual precautions for handling chemicals must be observed. Due to the corrosive properties a suitable skin and eye protection must be observed. Please consult the Material Safety Data Sheet for additional information.

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